



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

002525

27 April
D206-581-015
Job Sheet 175134

Part No: D206-581-015

Job Qty: 5 ea

Part Name: Step Handle, fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D Ipp Rev:A New Issue 10-07-16 JLM Verified By:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		4/27/18	0.00	0.00	Start Up Stores/Pkg-2	DAS 6	APR 18 2018
110	Packaging	5 pcs		4/27/18	0.00	0.00	Packaging1-2	6	APR 26 2018
120	QC	5 pcs		4/27/18	0.00	0.00	QC4	9-85	DAS 58
125	DC	5 pcs		4/27/18	0.00	0.00	DC		9-89 DAS 58
130	Packaging	5 pcs		4/27/18	0.00	0.00	Packaging3-1	DAS 21	APR 27 2018
140	QC21-FG	5 Ea		4/27/18	0.00	0.00	QC21	9-89	9-89

Part Op 125 - Photocopy bluefile & type labels per PPPD206-581-015 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D206-581-015

6018 APR 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
80-005-3-8	Insert	10 Ea (2 ea)	90-Start up Operation	5057512 X6
D4103-1	Step / Handle	5 Ea (1 ea)	90-Start up Operation	5041123 X3
MS27039-4-11	Screw	10 Ea (2 ea)	90-Start up Operation	5048290 X1
NAS1149D0416J	Washer	10 Ea (2 ea)	90-Start up Operation	5062232
NAS1149D0463J	Washer	10 Ea (2 ea)	90-Start up Operation	5041160
				FM131511
				5045845

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	80-005-3-8	10	59	0
	D4103-1	5	1	0
	MS27039-4-11	10	172	0
	NAS1149D0416J	10	3,200	0
	NAS1149D0463J	10	3,241	0

Part Specifications

Specifications could not be found.



Container No: S061549



Part: D206-581-015

Job No: 175134

Serial No/Batch: S061549

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/17/10



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Canada

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002525	S041123	80-005-3-8	Insert		ST585	3
002525	S041123	80-005-3-8	Insert	S048296	ST585	7
002525	S061180	MS27039-4-11	Screw	s041160	ST279	10
002525	S061153	NAS1149D0416J	Washer	FM131511	ST264	10
002525	S061146	NAS1149D0463J	Washer	S045845	ST263	10

- S057512 x 6 S048296 x 1

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/16/18 10:14 AM dart.quirion.sonia

REFERENCE ONLY

DART AEROSPACE LTD.

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5.0 PART LIST

5.1 D407-581-111/-011 AND D206-581-113/-013/-014/-015/-017 KITS

Qty -111	Qty -113	Qty -011	Qty -013	Qty -014	Qty -015	Qty -017	Part Number	Description
X							D407-581-111	PRE-FLIGHT KIT (407)
	X						D206-581-113	PRE-FLIGHT KIT (206A/B/L/L1/L3/L4)
2		X					D407-581-011	PRE-FLIGHT STEP KIT, LH/RH (407)
	1		X				D206-581-013	PRE-FLIGHT STEP KIT, LH (206A/B/L/L1/L3/L4)
	1			X			D206-581-014	PRE-FLIGHT STEP KIT, RH (206A/B/L/L1/L3/L4)
4	4				X		D206-581-015	STEP HANDLE KIT
						X	D206-581-017	RETENTION STRAP KIT
						2	D3031-3	LOOP
		1	1	1			D4101-041	PRE-FLIGHT STEP ASSEMBLY
			1				D4102-1	SHIM (206 LH)
				1			D4102-2	SHIM (206 RH)
		1					D4102-3	SHIM (407)
					1		D4103-1	STEP HANDLE
						1	D4104-041	DOUBLER ASSEMBLY
						1	D4105-1	STRAP
						2	80-004-2D8	INSERT
					2		80-005-3-8	INSERT
		6	6	6			80-005-3-16	INSERT
						8	CR3243-4-1	RIVET
						2	MS21042L3	NUT
						2	MS24694-S47	SCREW
						2	MS24694-S50	SCREW
						2	MS24694-S52	SCREW
					2		MS27039-4-11	SCREW
		6	6	6			MS27039-4-14	SCREW
						2	NAS1149D0332J	WASHER (or AN960JD10L)
		6	6	6	2		NAS1149D0416J	WASHER (or AN960JD416L)
					2		NAS1149D0463J	WASHER (or AN960JD416)

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Revision: D
Date: 12.08.23

Change Record

PAGE 1 OF 1

Part Number: D206-581-015

Description: STEP HANDLE INSTALLATION

[illegible]

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :	Step #:	QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation		Disposition				Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : ☐	